



PARAS RINGS PVT. LTD.



COMPANY PROFILE
2023

Establishment	: PARAS group of companies was established in 1983.
Certification	: ISO 9001:2015 Certified Company
Area	: Land 11100 sq meters & Built-up Area 4000 sq meters
Manufacturing	: Bearing Races and Auto Components
Major Mfg. Process	: Ring Forging, Hammer Forging, Spherodise Annealing, Normalizing, Shot Blasting, CNC Turning & Milling
Range of Products	: Forging Ring 40 mm to 350 mm Outer Diameter Turning Outer Ring 300mm Outer Diameter Turning Inner Ring Bore 200 mm Diameter
Major Machinery	: 2 Long Bar Heating Induction Forging Line (Plazma - Ahmedabad) 1 Hammer Forging Line(Belt drop 1.5 TON) 1 Billet heater(RA induction- 350kw) 2 Round Bar Cutting Press (AMT - Rajkot) 8 Power Press (Amrit - Ludhiana) 2 Ring Rolling Machine (Arvind - Rajkot) 5 Sp. Annealing, Bell-type Furnace (Axiom - Chennai) 24 CNC Machine (ACE - Bangalore) 2 VMC Machine (Mazak & Fanuc) 1 Shot Blasting Machine (Patel Furnace)
Tool Room Machinery	: 3-Regular Lathe Machine 4Fit (Kirloskar) 4-Heavy Duty Lathe Machine 7Fit (Manidhar) Tool & Cutter Universal Head (Kirti Machine Tools) Regular Drilling Machine-Max. Drill Ø25 (Shree Raguvir Industries) Radial Drilling Machine Max. Drill Ø40 (Batliboi) Surface Grinding Machine (Tos Jecoslaviya) Internal/External Grinding Machine. (Schaudt Mikrosa GmbH Germany)
Quality Control Equipment	: Microscope With Image Analyser (Olympus) Polishing Machine (Vardhan Works) Rockwell Hardness Tester (Saroj), Optical Brinell Hardness Tester (Saroj) Non-contact Pyrometer (Keller ITS) (CMM) Coordinate Measuring Machine (Mitutoyo) Contracer Contour Measuring Instruments. (Mitutoyo) Horizontal Profile Projectors. (Mittoya Instruments.) Micrometre, Bore Gauge Cylinder, Dial Gauge, Ring Gauge, Slip Gauge, Digital Vernier Etc.....
Production Capacity	: Forging 2000 MT & Turning 50 Lac nos. Annually

Major Customers



Major Steel Suppliers



Our Expansion

- 3 TON belt drop Hammer Forging Line
- 10 CNC Machines
- 2 VMC Machines
- MPI Machine

Reach Us At :

OFFICE & FACTORY :

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